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Nagami

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(54) **LIQUID CRYSTAL DISPLAY DEVICE**

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(73) Assignee: **Japan Display Inc.**, Tokyo (JP)

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(30) **Foreign Application Priority Data**

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G02F 1/1345 (2006.01)

(52) **U.S. Cl.**
CPC **G02F 1/1345** (2013.01)

(58) **Field of Classification Search**
CPC G02F 1/136286; G02F 1/1345
USPC 349/149
See application file for complete search history.

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(57) **ABSTRACT**

A drain layer lead line connecting an image signal line and a terminal of an IC driver is interrupted in the middle, and the gap is bridged by bridging ITO that is formed at the same time as pixel ITO. Thus, the difference in the length of the lead lines is adjusted such that the length of the bridging ITO in the lead line connected to the terminal in the center of the IC driver is longer than the length of the bridging ITO in the lead line connected to the terminal in the end of the IC driver to reduce the difference in the wiring resistance of the lead lines due to the difference in the length of the lead lines depending on the location.

22 Claims, 21 Drawing Sheets

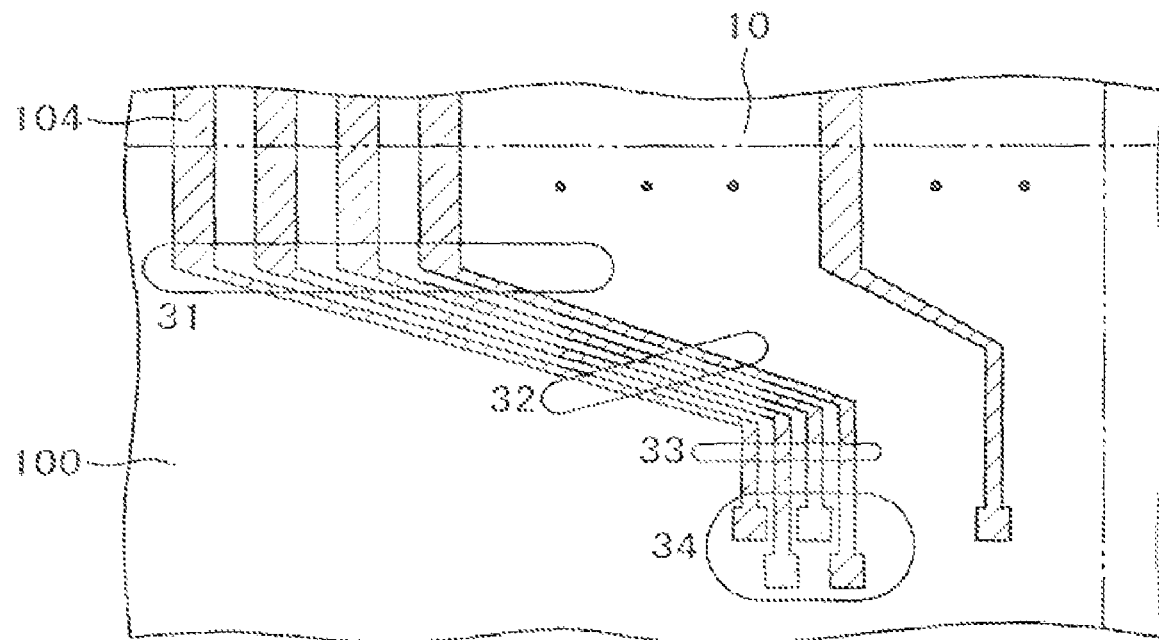


FIG. 1

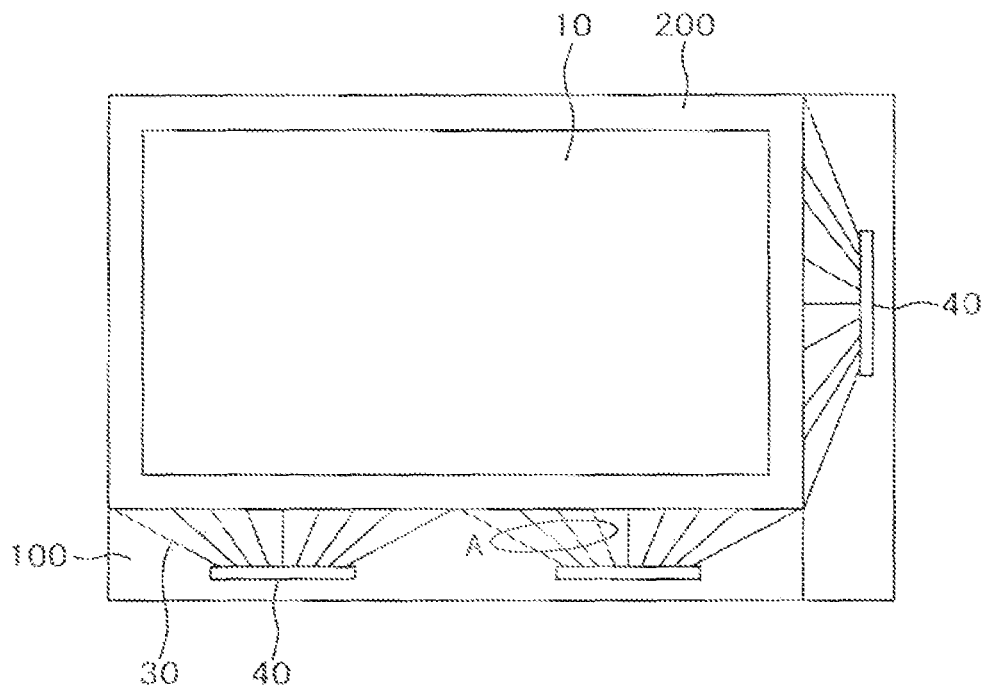


FIG. 2

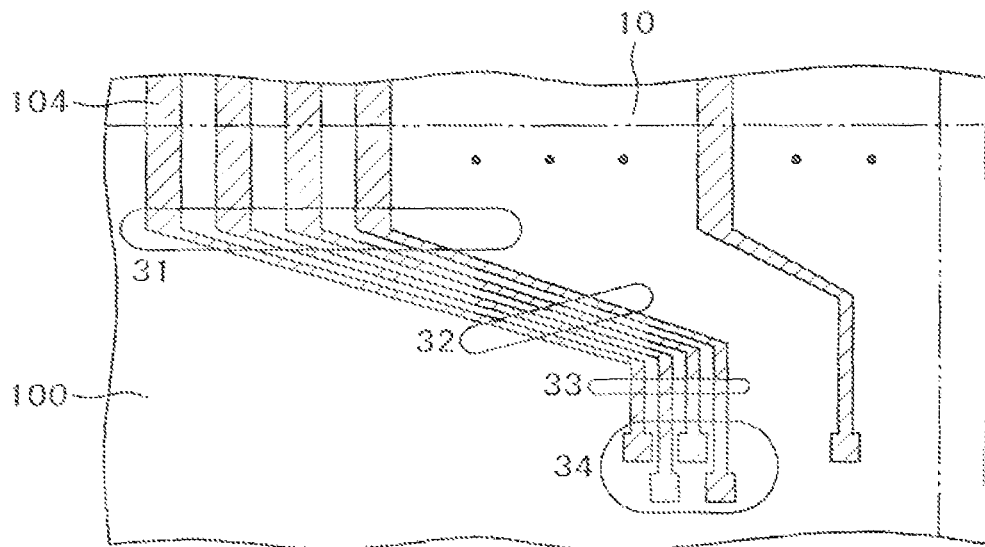
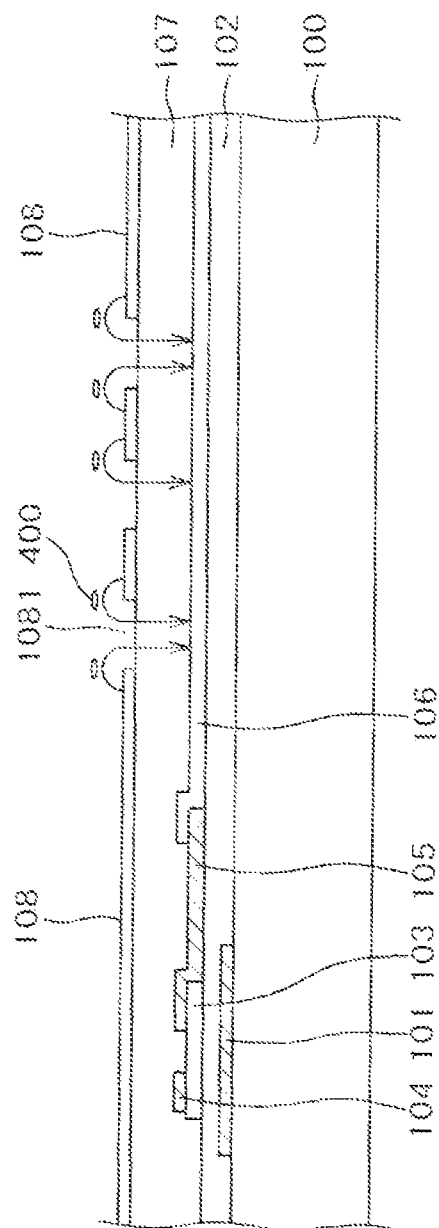
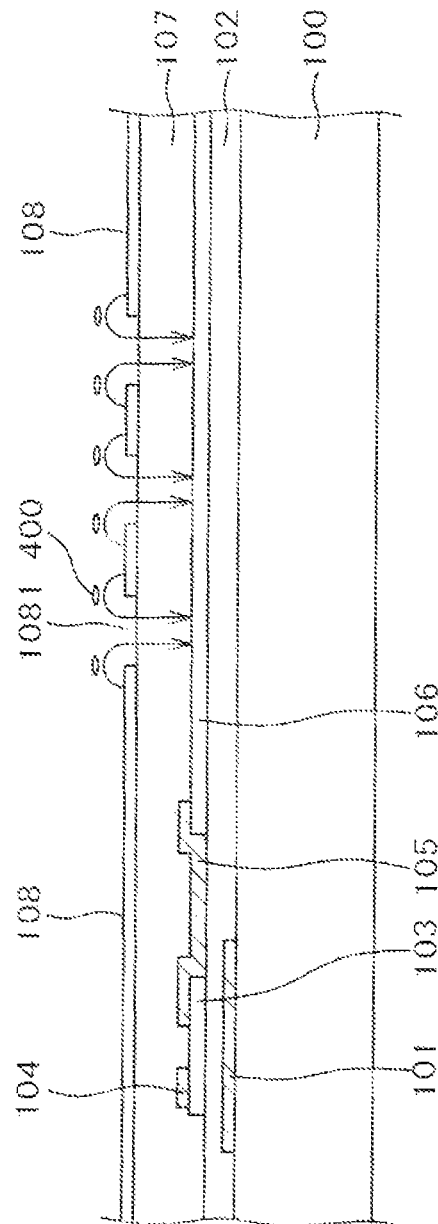


FIG. 3





5
6
7
8

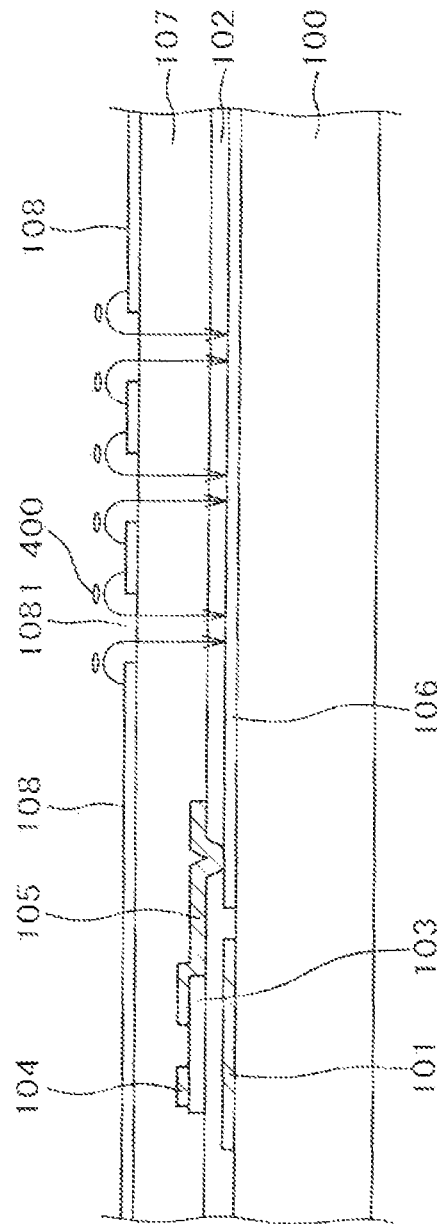


FIG. 6

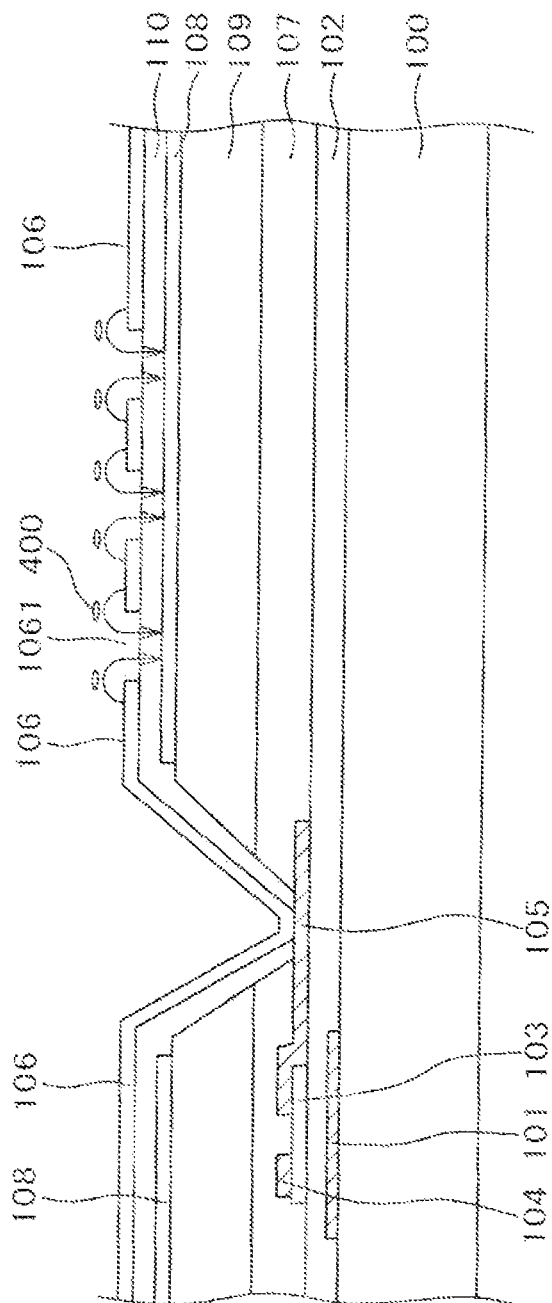


FIG. 7

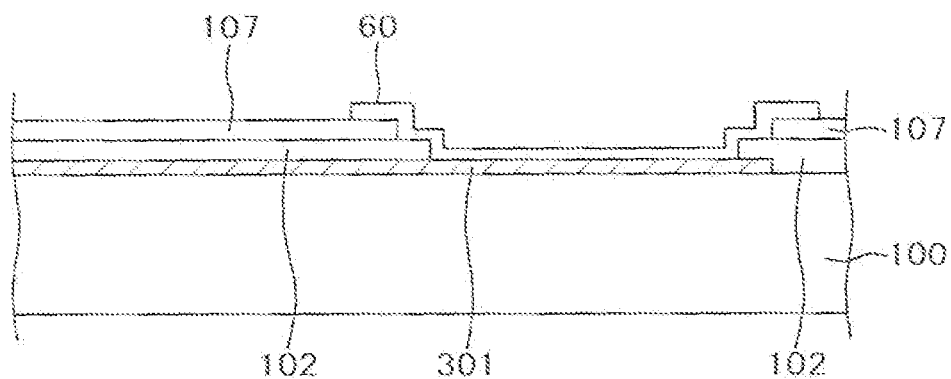


FIG. 8

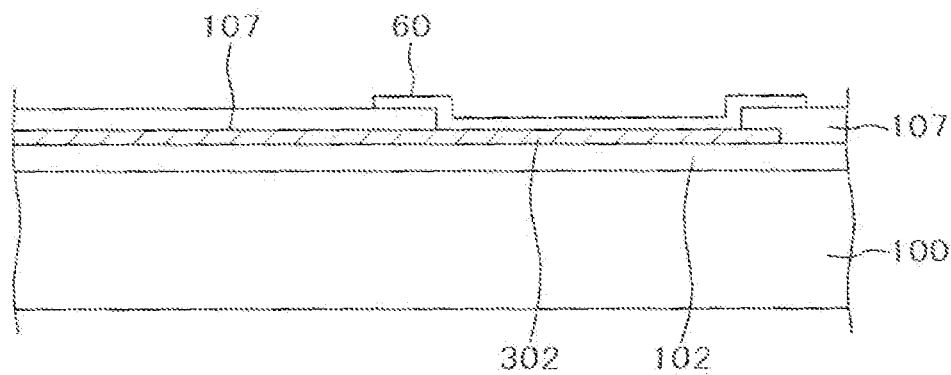


FIG. 9

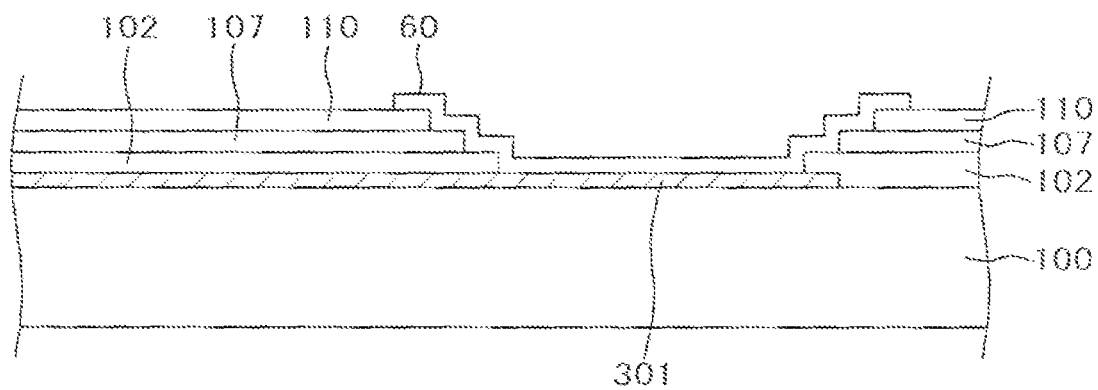


FIG. 10

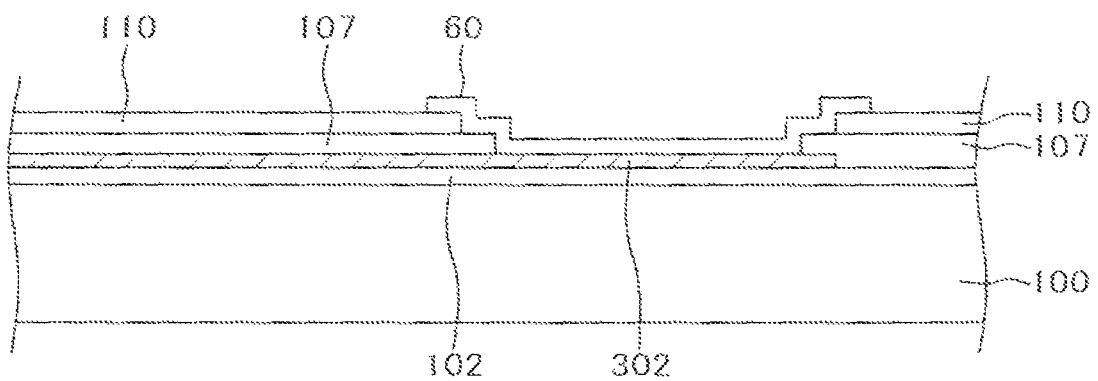


FIG. 11

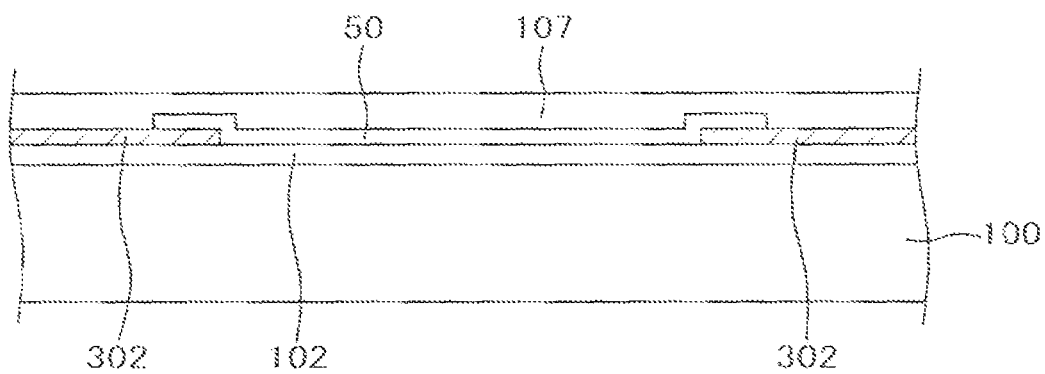


FIG. 12

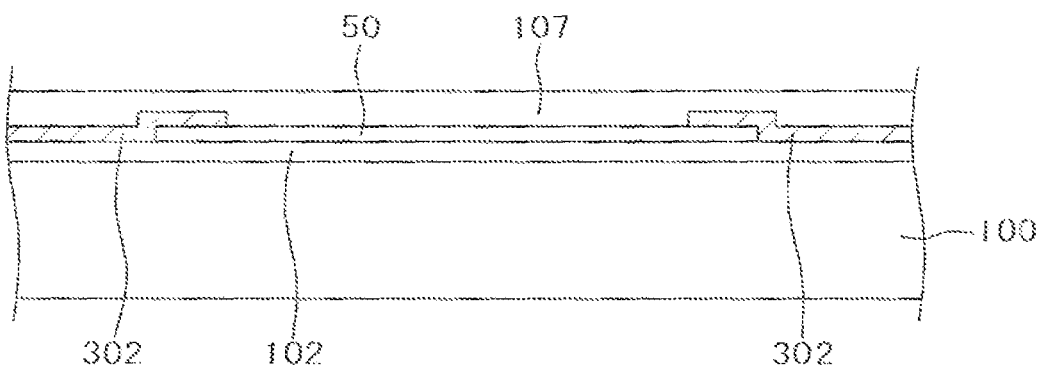


FIG. 13

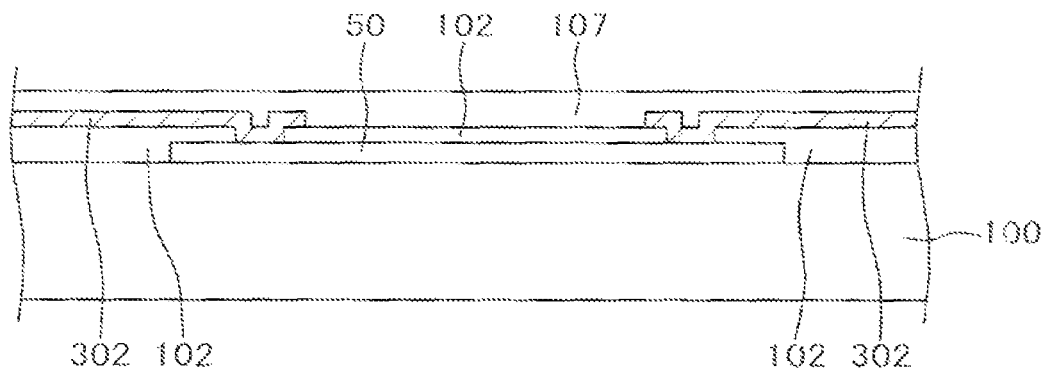


FIG. 14

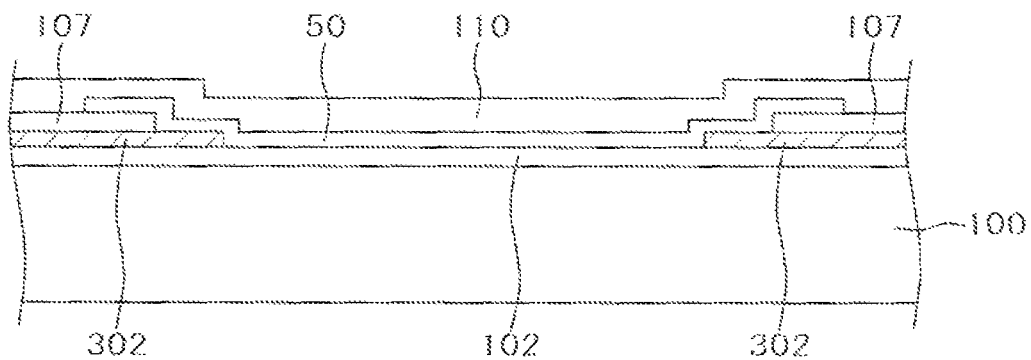


FIG. 15

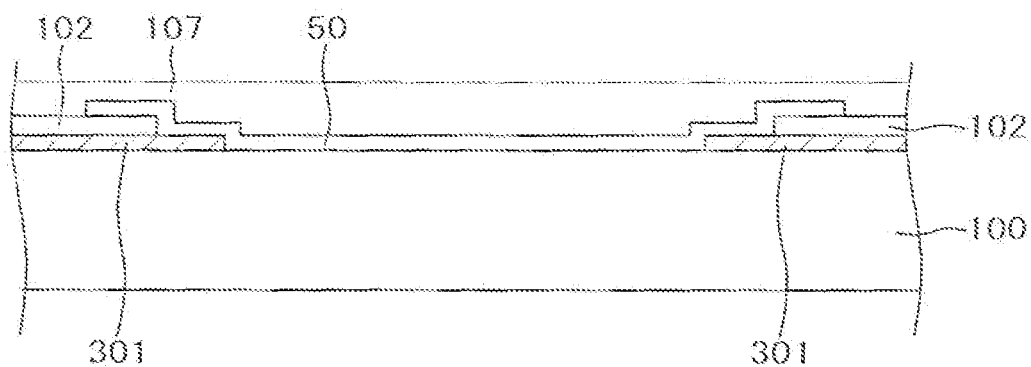


FIG. 16

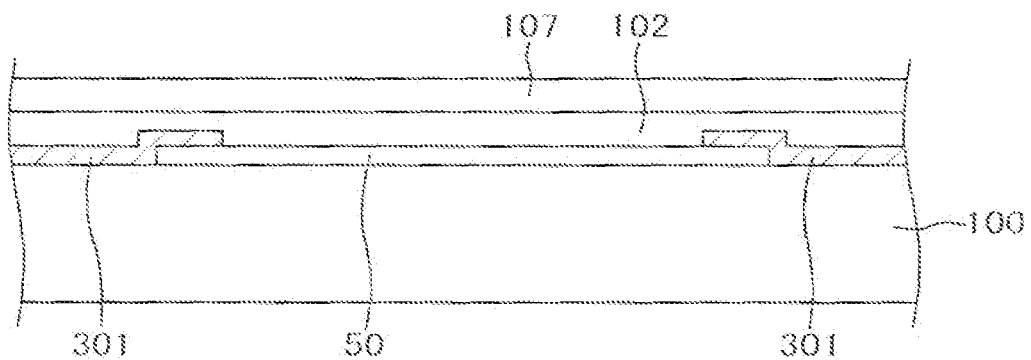


FIG. 17

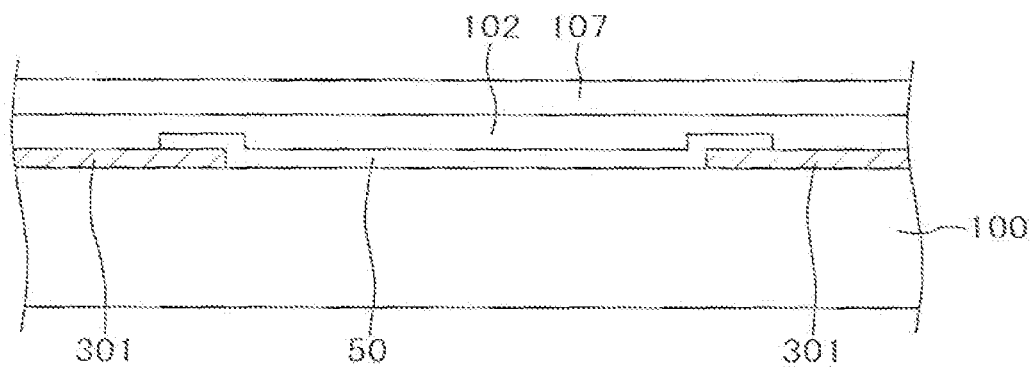


FIG. 18

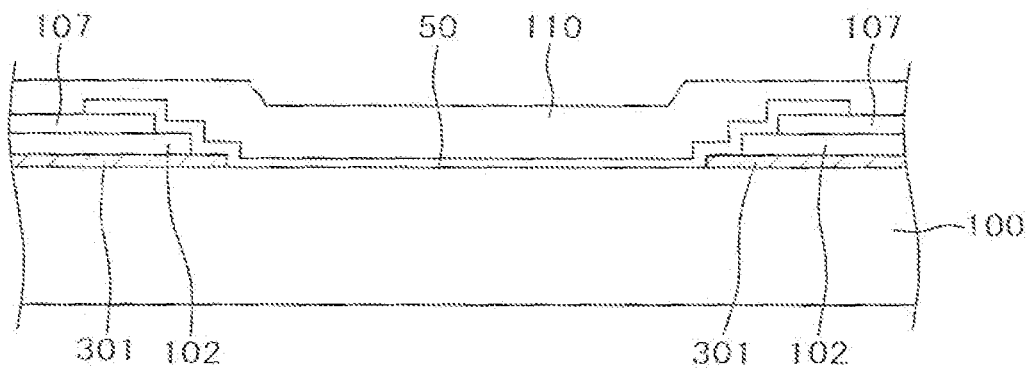


FIG. 19

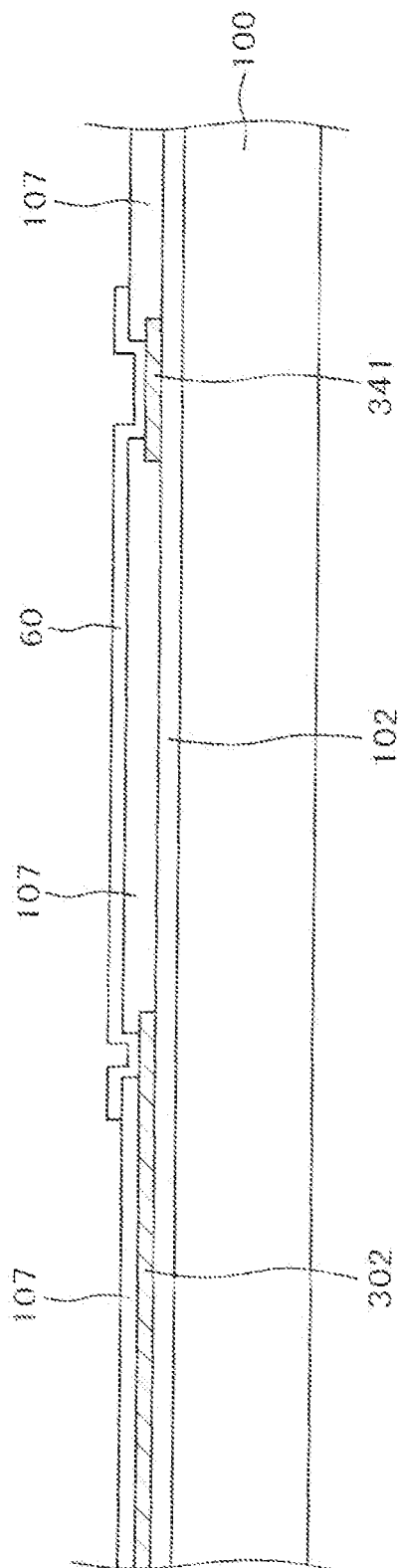


FIG. 20

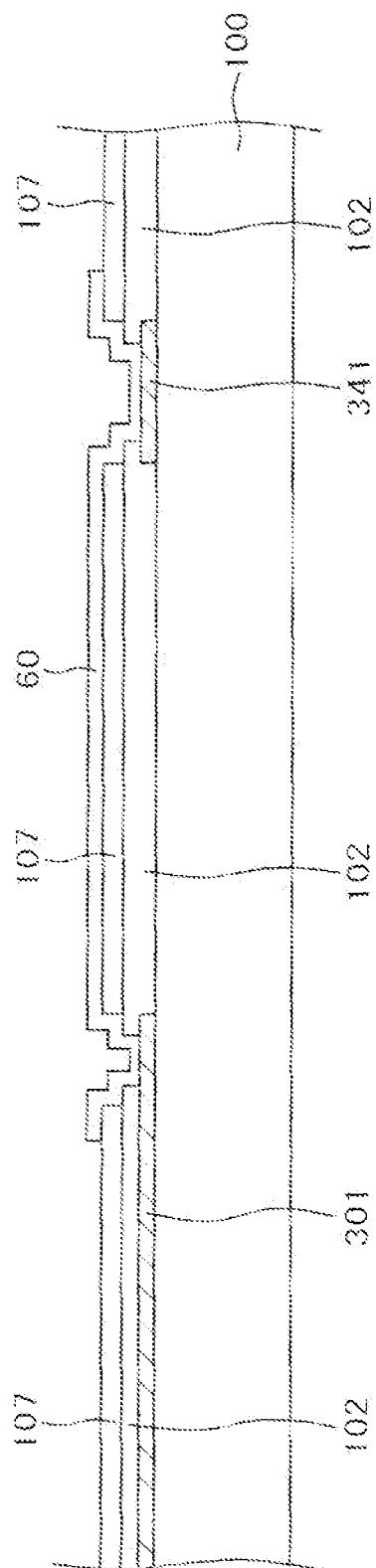


FIG. 21

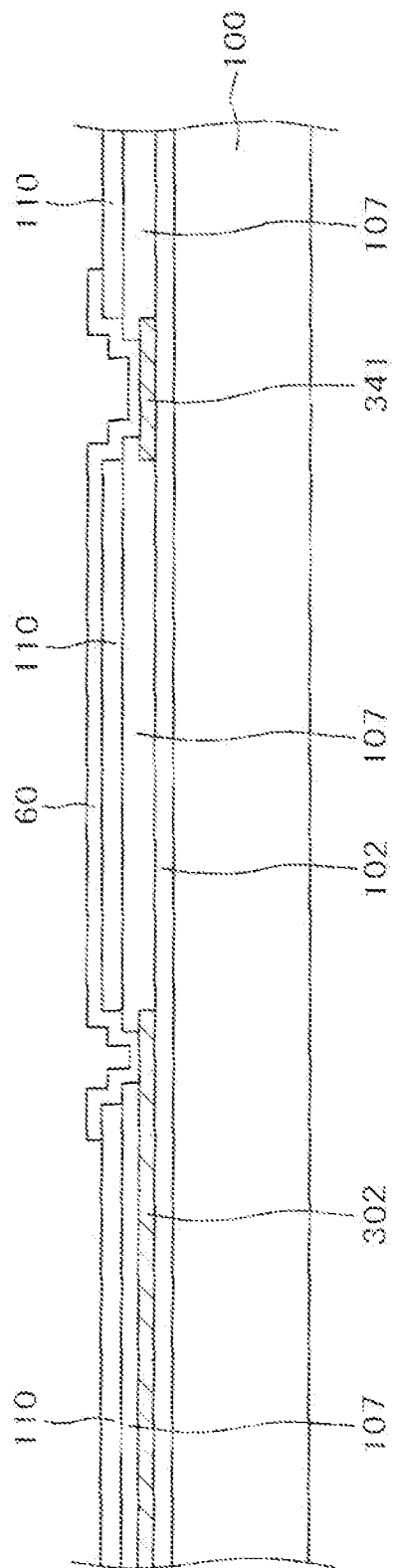


FIG. 22

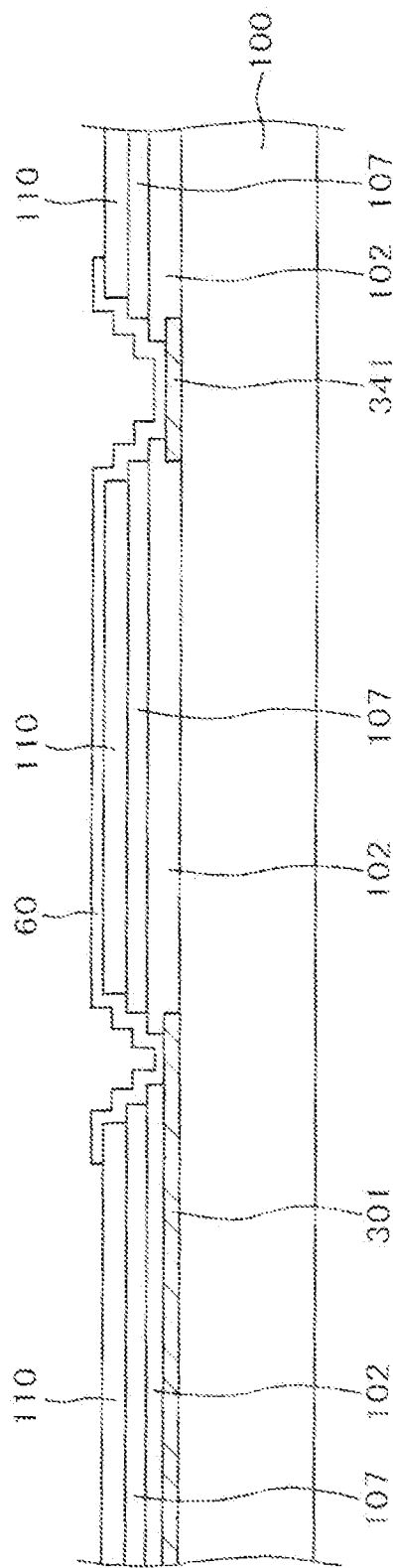


FIG. 23

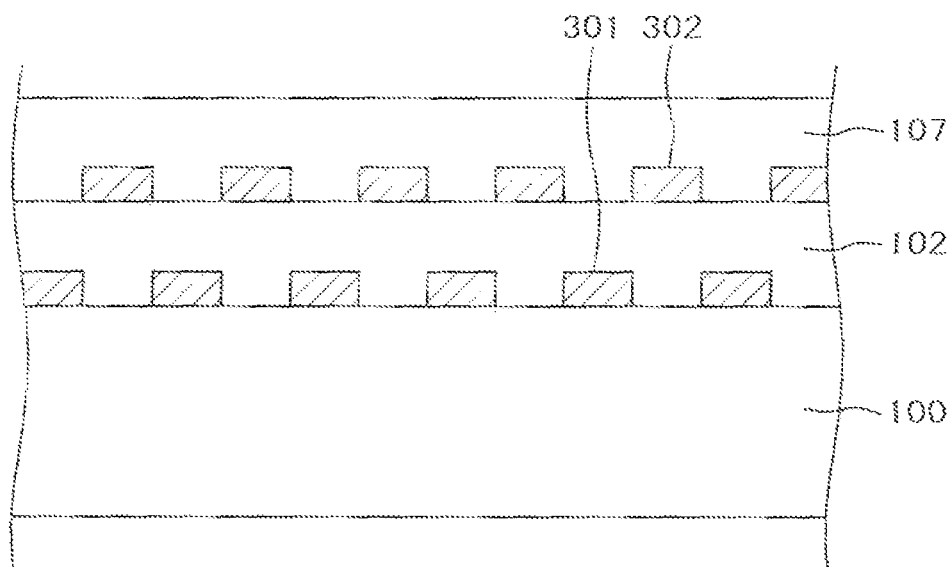


FIG. 24

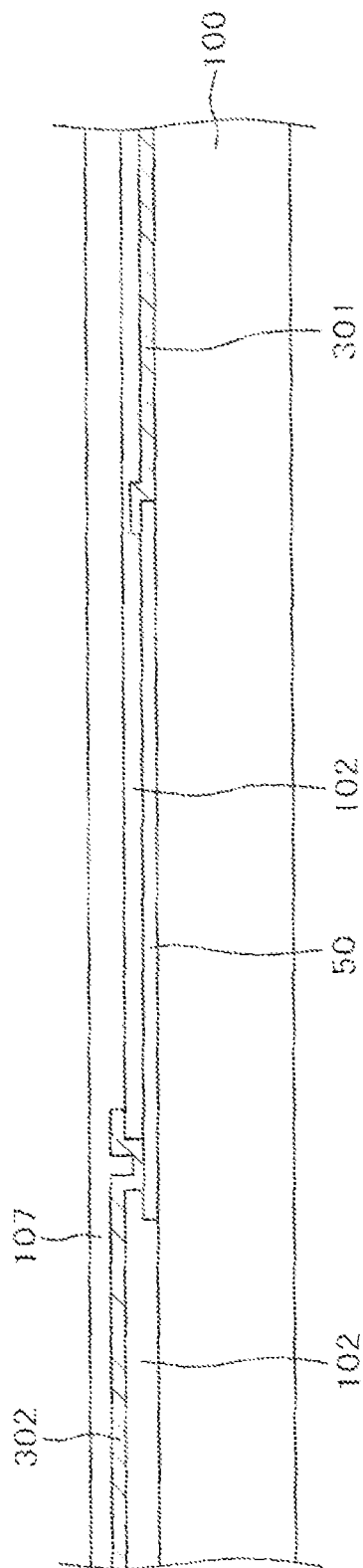


FIG. 25

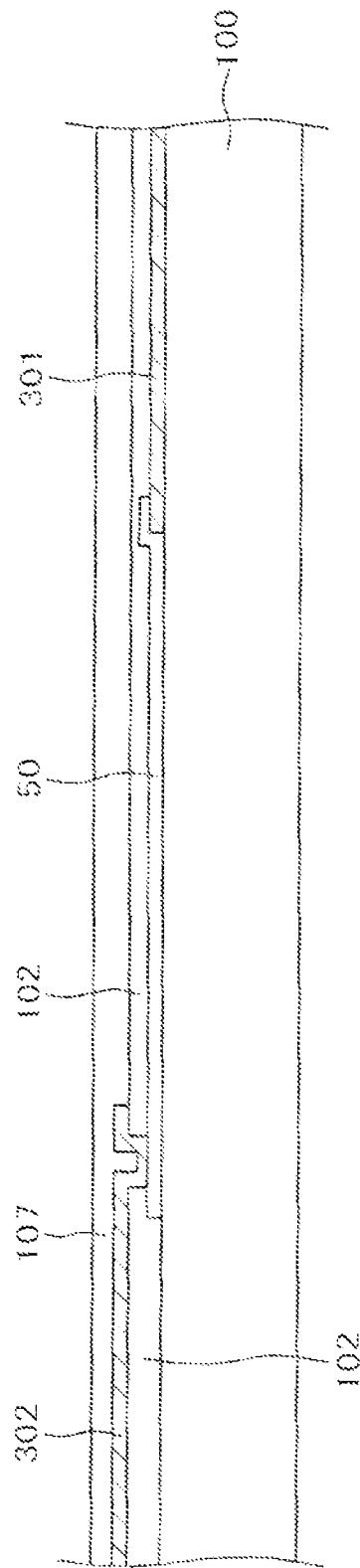


FIG. 26

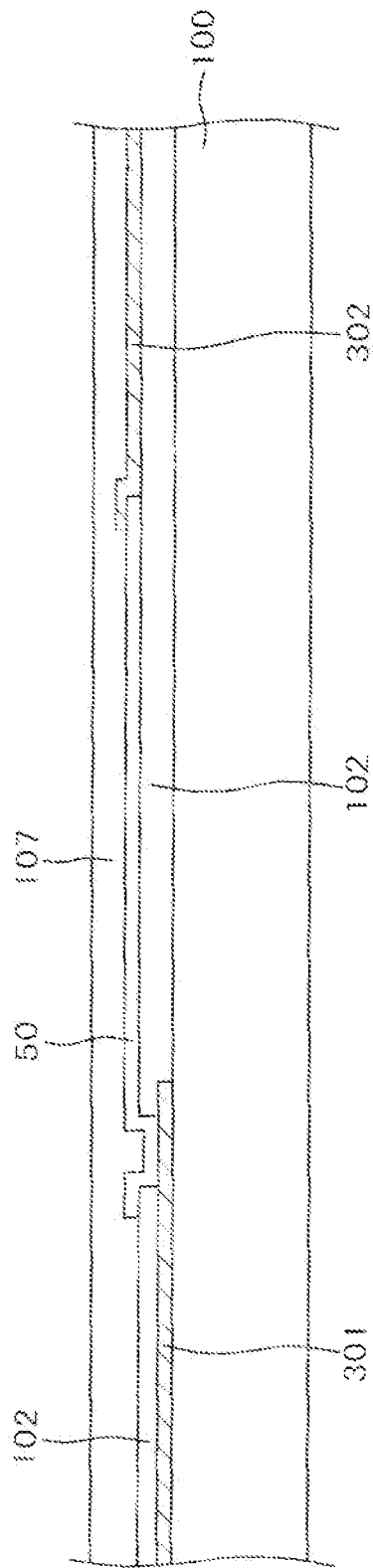


FIG. 27

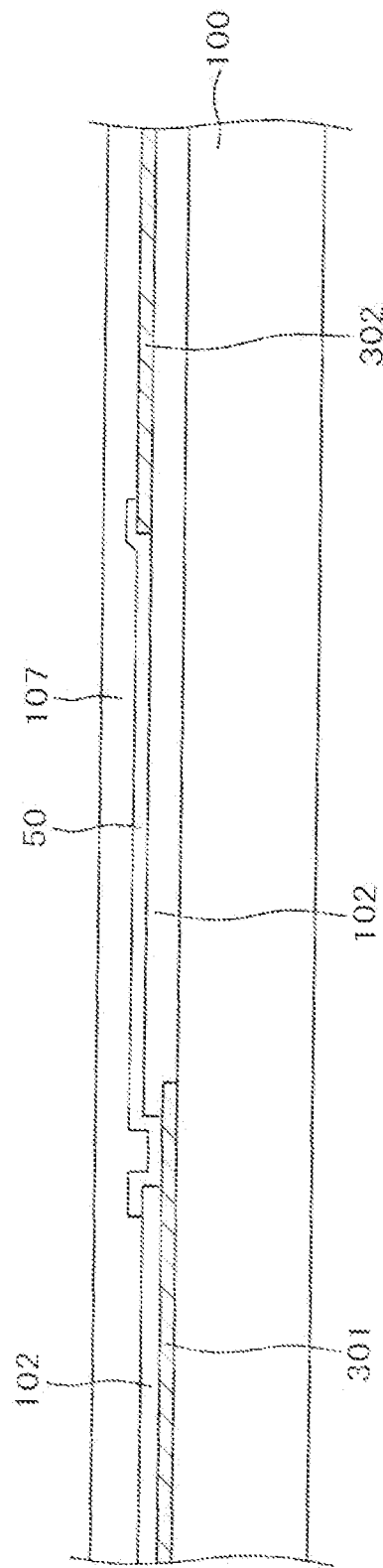
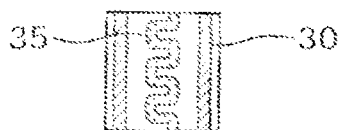


FIG. 28



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LIQUID CRYSTAL DISPLAY DEVICE**CLAIM OF PRIORITY**

The present application claims priority from Japanese Patent Application JP 2010-245416 filed on Nov. 1, 2010, the content of which is hereby incorporated by reference into this application.

FIELD OF THE INVENTION

The present invention relates to a display device, and more particularly, to a liquid crystal display device designed to prevent uneven brightness due to wiring resistance.

BACKGROUND OF THE INVENTION

In a liquid crystal display panel used for a liquid crystal display device, there is provided a TFT substrate in which pixels each having a pixel electrode, a thin film transistor (TFT), and the like are arranged in a matrix form. There is also provided a counter substrate disposed opposite to the TFT substrate, in which color filters and the like are formed at positions corresponding to the pixel electrodes of the TFT substrate. Then, a liquid crystal is interposed between the TFT substrate and the counter substrate. Thus, an image is formed by controlling the transmittance of light from liquid crystal molecules for each pixel.

In the display area of the liquid crystal display device, for example, scan lines extend in the horizontal direction and are arranged at a predetermined pitch in the vertical direction. Further, image signal lines extend in the vertical direction and are arranged at a predetermined pitch in the horizontal direction. Image signals or scan signals are transmitted to the image signal lines or the scan lines from an IC driver. The terminal pitch of the IC driver is smaller than the pitch of the image signal lines or the pitch of the scan lines. Thus, the length of the lead line between the terminal of the IC driver and the image signal line or scan line is different depending on the location of the liquid crystal display panel.

Because of the difference in the length of the lead line, the electrical resistance between the terminal of the IC driver, and the image signal line or the scan line differs depending on the location. This results in the difference in the brightness depending on the location. In order to prevent this phenomenon, JP-A No. 67192/1994 describes a configuration in which each lead line has a wider area, in order to equalize the resistance of the lead lines by adjusting the range of the wider area of each lead line.

JP-A No. 16044/1996 describes a configuration for the case in which a material with a relatively high resistance such as indium tin oxide (ITO) is used for the lead lines. In this case, the influence of the lead line resistance is particularly significant, so that a metal with a relatively low resistance such as Al is used as a laminated material, in addition to the material with relatively high resistance such as ITO.

SUMMARY OF THE INVENTION

Along with the development of high definition screen in the liquid crystal display device, the terminal pitch of an IC driver becomes smaller to reduce costs of the IC driver. Thus, the pitch of lead lines also becomes smaller. As a result, it is difficult to have enough room to increase the width of a portion of the lead line as described in JP-A No. 67192/1994.

Further, in the configuration in which a low-resistance metal is laminated on the lead line as described in JP-A No.

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16044/1996, a low-resistance metal is originally used for the lead line. In this case, a further effect of equalizing the resistance of the lead line would not be expected.

Another method of equalizing the resistance of a lead line 30 is to increase the resistance of a lead line 35 to a desired value. In this case, as shown in FIG. 28, the length of the lead line 35 is increased by snaking the lead line 35 in order to adjust the resistance. However, also in this method, it is difficult to have enough room to snake the lead line when the pitch of the lead lines becomes small.

The present invention aims to achieve a configuration in which the resistance value of lead lines can be equalized even if the pitch of the lead lines becomes small without adding additional process steps. Then, it is desirable to achieve a liquid crystal display device having uniform screen brightness.

The present invention is to solve the above problem, and a key aspect of the present invention is as follows. There is provided a liquid crystal display device including a display area in which scan lines extending in a first direction are arranged at a first pitch in a second direction, image lines extending in the second direction are arranged at a second pitch, in the first direction, and pixels are arranged in a matrix form. Further, an IC driver having a rectangular shape is provided on the outside of the display area of the liquid crystal display device. The IC driver has terminals arranged at a third pitch. The third pitch is smaller than the first pitch or the second pitch. The image signal line is connected to the IC driver by a lead line. The lead line has a connecting portion connected to the image signal line, a diagonal wiring portion extending in the diagonal direction with respect to the second direction, and a straight wiring portion extending in the second direction with the third pitch and connected to the IC driver. In the straight wiring portion, the lead line is bridged by bridging ITO. The length of the bridging ITO in the lead line connected to the terminal in the center in a longitudinal direction of the rectangular IC driver is longer than the length of the bridging ITO in the lead line connected to the terminal on the outside in the longitudinal direction of the rectangular IC driver. In this way, the resistance of the lead lines is equalized. The same configuration can be applied to the lead lines connecting the scan lines and the IC driver.

As another aspect of the present invention, the wiring terminals corresponding to the IC driver are net connected to the lead lines. In this case, each wiring terminal is connected to the end of each lead line by ITO covering both the end of the lead line and the wiring terminal. At this time, the length of the ITO covering the wiring terminal corresponding to the center of the IC driver is longer than the length of the ITO, covering the wiring terminal corresponding to the end of the IC driver. Thus, the resistance of the lead lines is equalized.

Further, when the lead lines have a small pitch and are arranged in a two-layer wiring structure, the layer of the image signal lines is connected to the layer of the scan lines by bridging ITO. At this time, the length of the bridging ITO in the lead line corresponding to the terminal in the center of the IC driver is longer than the length of the bridging ITO in the lead line corresponding to the terminal in the end of the IC driver. Thus, the resistance of the lead lines is equalized.

According to the present invention, it is possible to equalize the resistance of the lead lines connecting the display area and the IC driver. This makes it possible to reduce the uneven brightness due to the wiring resistance in the display area. Further, the configuration according to the present invention can be produced in the same process as the existing production process. Thus, the production cost of the liquid crystal display device will not be increased.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plan view of a liquid crystal display device;
 FIG. 2 is a detailed plan view of a portion of the lead lines in the liquid crystal display device;
 FIG. 3 is a cross-sectional view of a pixel portion in IPSLITE 1;
 FIG. 4 is a cross-sectional view of a pixel portion in IPSLITE 2;
 FIG. 5 is a cross-sectional view of a pixel portion in IPSLITE 3;
 FIG. 6 is a cross-sectional view of a pixel portion in IPSPRO;
 FIG. 7 is a cross-sectional view of a terminal portion when a gate layer lead line is extended to the terminal portion in IPSLITE 1, IPSLITE 2, and IPSLITE 3;
 FIG. 8 is a cross-sectional view of a terminal portion when a drain layer lead line is extended to the terminal portion in IPSLITE 1, IPSLITE 2, and IPSLITE 3;
 FIG. 9 is a cross-sectional view of a terminal portion when the gate layer lead line is extended to the terminal portion in IPSPRO;
 FIG. 10 is a cross-sectional view of a terminal portion when the drain layer lead line is extended to the terminal portion in IPSPRO;
 FIG. 11 is a cross-sectional view of the straight wiring portion of the drain layer lead line in which the lead line is bridged by bridging ITO in IPSLITE 1;
 FIG. 12 is a cross-sectional view of the straight wiring portion of the drain layer lead line, in which the lead line is bridged by bridging ITO in IPSLITE 2;
 FIG. 13 is a cross-sectional view of the straight wiring portion of the drain layer lead line, in which the lead line is bridged by bridging ITO in IPSLITE 3;
 FIG. 14 is a cross-sectional view of the straight wiring portion of the drain layer lead line, in which the lead line is bridged by bridging ITO in IPSPRO;
 FIG. 15 is a cross-sectional view of the straight wiring portion of the lead line of a scan line, in which the lead line is bridged by bridging ITO in IPSLITE 1;
 FIG. 16 is a cross-sectional view of the straight wiring portion of the lead line of the scan line, in which the lead line is bridged by bridging ITO in IPSLITE 2;
 FIG. 17 is a cross-sectional view of the straight wiring portion of the lead line of the scan line, in which the lead line is bridged by bridging ITO in IPSLITE 3;
 FIG. 18 is a cross-sectional view of the straight wiring portion of the lead line of the scan line, in which the lead line is bridged by bridging ITO in IPSLITE 3;
 FIG. 19 is a cross-sectional view of an example in which the resistance of the drain layer lead line is adjusted by ITO in the terminal portion in IPSLITE 1, IPSLITE 2, and IPSLITE 3;
 FIG. 20 is a cross-sectional view of an example in which the resistance of the gate layer lead line is adjusted by ITO in the terminal portion in IPSLITE 1, IPSLITE 2, and IPSLITE 3;
 FIG. 21 is a cross-sectional view of an example in which the resistance of the drain layer lead line is adjusted by ITO in the terminal portion in IPSPRO;
 FIG. 22 is a cross-sectional view of an example in which the resistance of the gate layer lead line is adjusted by ITO in the terminal portion in IPSPRO;
 FIG. 23 is a cross-sectional view of an example in which the lead lines are arranged in a multi-layer wiring structure;

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FIG. 24 is a cross-sectional view of an example in which the resistance of the lead line is adjusted by bridging ITO in the connecting portion in IPSLITE 3;

FIG. 25 is a cross-sectional view of another example in which the resistance of the lead line is adjusted by bridging ITO in the connecting portion in IPSLITE 3;

FIG. 26 is a cross-sectional view of an example in which the resistance of the lead line is adjusted by bridging ITO in the connecting portion in IPSLITE 2;

FIG. 27 is a cross-sectional view of an example in which the resistance of the lead line is adjusted by bridging ITO in the connecting portion in IPSLITE 1; and

FIG. 28 is an example of a method of adjusting the resistance of the lead line in a conventional example.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

FIG. 1 is a plan view of a liquid crystal display device to which the present invention is applied. In FIG. 1, a counter substrate 200 is provided on a TFT substrate 100 in which TFTs and pixels are formed. A liquid crystal layer not shown is interposed between the TFT substrate 100 and the counter substrate 200. A display area 10 is present where the TFT substrate 100 and the counter substrate 200 overlap each other. In the display area 10, scan lines not shown extending in the horizontal direction are arranged at a predetermined pitch in the vertical direction. Further, image signal lines not shown extending in the vertical direction are arranged at a predetermined pitch in the horizontal direction. The scan lines or image signal lines are connected to an IC driver 40 by lead lines.

The pitch of the IC driver 40 is smaller than the pitch of the image signal line or the pitch of the scan line. Thus, the ends of the scan lines or image signal lines are connected to terminals of the IC driver 40 by diagonal lines as shown in FIG. 1. In this case, the lead line connected to the end of the IC driver 40 is the longest. The closer to the center of the IC driver 40 the lead line is, the shorter the length of the lead line. Thus, the resistance from the IC driver 40 varies depending on the location of the scan line or image signal line. This difference results in the difference in the amplitude of the signal, so that the screen brightness is different depending on the location.

FIG. 2 is a detailed plan view of the shape of the lead lines, for example, which corresponds to A part of FIG. 1. In FIG. 2, the image signal lines extend from the display area 10 and are connected to the lead lines 30 in a connecting portion 31. The lead lines reach the terminal portion 34 through a diagonal wiring portion 32 and a straight wiring portion 33. The width of each wiring terminal should be larger than the width of the lead line 30. Thus, the wiring terminals are arranged in a staggered fashion. The wiring terminals are connected to the terminals of the IC driver 40.

As shown in FIG. 2, the closer to the end of the IC driver, the longer the length of the lead line 30. Further, the line width of the diagonal wiring portion 32 is smaller than the line width of the connecting portion 31 or than the straight wiring portion 32. The lead line 30 is formed of the same material as the scan line or the image signal line. For example, the scan line is formed of an AlNb alloy, and the image signal line is formed of MoW. The present invention aims to equalize the resistance of the lead lines. In the present invention, a portion of the lead line 30 is bridged by ITO that is different from the material of the scan line or the material of the image signal line. In this way, the resistance of the lead line 30 is adjusted

to make the resistance approximately equal in all the lead lines 30. This ITO will sometimes be referred to as bridging ITO.

In other words, the resistance of the ITO is 50 to 60 times higher than the resistance of AlNd or MoW, and the like. For this reason, the longer the length of the ITO the higher the resistance of the lead line 30 can be achieved. In other words, the length of the bridging ITO is increased as the lead line 30 approaches the center of the IC driver 40. There is no need to bridge the outermost lead line 30 by ITO.

Preferably, the bridging by the bridging ITO is performed in the straight wiring portion 33, the terminal portion 34, or the connecting portion 31, because the line width can be relatively large in these portions. As shown in FIG. 2, the wiring width tends to be reduced in the diagonal wiring portion 32. Thus, it is difficult to form the bridging ITO in the diagonal wiring portion 32 in terms of processing accuracy. The following embodiment describes a configuration for adjusting the resistance of the lead line 30 in the straight wiring portion 33, the terminal portion 34, and the connecting portion 31.

The method of bridging by ITO is affected by the layer structure of the liquid crystal display device. In other words, the terminal portion 34 or the lead line 30 is formed at the same as the display area 10, so that the optimal configuration is different for each structure of the display area 10. This embodiment describes the configuration of the in-plane switching (IPS) liquid crystal display device to which the present invention is applied.

In the liquid crystal display device, the viewing angle characteristics are a problem. The viewing angle is a phenomenon in which the brightness changes or the color changes between when the screen is viewed from the front, and when the screen is viewed from the diagonal direction. The viewing angle characteristics are excellent in the IPS mode in which liquid crystal molecules are driven by the electric field in the horizontal direction.

There are many different types of IPS mode. For example, a pixel electrode 106 is formed in a rectangular shape, on which a common electrode 108 having a slit 1081 is disposed with an insulating film interposed therebetween. In this way, the liquid crystal molecules are rotated by the electric field generated between the common electrode 108 and the pixel electrode 106. This method can reduce the number of layers and is becoming a mainstream IPS mode. As described below there are three types of this method, which are called IPSLITE 1, IPSLITE 2, and IPSLITE 3 in this specification. There is another method in which the common electrode 108 is formed in a planar shape, on which the pixel electrode 106 having a slit is disposed with the insulating film interposed therebetween, so that liquid crystal molecules 400 are rotated by the electric field generated between the pixel electrode 106 and the common electrode 108. This method will be referred to as IPSPRO.

FIG. 3 is a cross-sectional view of a pixel portion in IPSLITE 1. In FIG. 3, a gate electrode 101 is formed on the TFT substrate 100. Then, a gate insulating film 102 is formed and covers the gate electrode 101. For example, the gate electrode 101 is formed of AlNd, and the gate insulating film 102 is formed of SiN. A semiconductor layer 103 is formed of, for example, a-Si on the gate electrode 101 with the gate insulating film interposed therebetween. A drain electrode 104 and a source electrode 105 are placed opposite to each other on the semiconductor layer 103. The drain electrode 104 is connected to the image signal line. For example, the drain electrode 104 and the source electrode 105 are formed of MoW.

The pixel electrode 106 connected to the source electrode 105 is formed of ITO on the gate insulating film 102. In the case of IPSLITE 1 shown in FIG. 3, the source electrode 105 is formed, prior to the formation of the pixel electrode 106, so that the pixel electrode 106 overlaps a portion of the source electrode 105 to establish connection between the pixel electrode 106 and the source electrode 105. An inorganic passivation film 107 is formed of SiN, covering the TFT and the pixel electrode 106. The common electrode 108 having the slit 1081 is formed in a planar shape, on the passivation film 107. When an image signal is applied to the pixel electrode 106, electric field lines are generated between the common electrodes 108 through the slit 1081. The liquid crystal molecules 400 are rotated by the electric field lines to control the transmittance of light from a backlight for each pixel, and thus an image is formed. Note that, as shown in FIG. 3, the pixel includes the TFT, the pixel electrode, and the common electrode, but also the transmission, part for controlling the light from the backlight. The configuration, is the same as in FIG. 4 (IPSLITE 2), FIG. 5 (IPSLITE 3), and FIG. 6 (IPSPRO), all of which will be described below.

FIG. 4 is a cross-sectional view of a pixel portion in IPSLITE 2. FIG. 4 is different from FIG. 3 in that the pixel electrode 106 of ITO is formed prior to the formation of the source electrode 105 on the gate insulating film 102. Thus, in FIG. 4, the source electrode 105 overlaps a portion of the pixel electrode 106 to establish connection between the source electrode 105 and the pixel electrode 106. This configuration can solve the problem that when the ITO, which is the pixel electrode 106, is developed by a developer, the image signal line, the drain electrode 104, the source electrode 105, and the like are corroded by the developer. The other configuration is the same as the configuration in FIG. 3 and the description thereof will be omitted.

FIG. 5 is a cross-sectional view of a pixel portion in IPSLITE 3. In FIG. 5, the gate electrode 101 is formed on the TFT substrate 100. Further, the pixel electrode 106 of ITO is formed separately from the gate electrode 101 on the TFT substrate 100. The gate insulating film 102 is formed and covers both the gate electrode 101 and the pixel electrode 106. The semiconductor layer 103 is formed on the gate electrode 101 through the gate insulating film 102. The drain electrode 104 and the source electrode 105 are formed opposite to each other on the semiconductor layer 103.

A through hole is formed on the gate insulating film 102 to provide connection between the pixel electrode 106 and the source electrode 105. The inorganic passivation film 107 is formed and covers the TFT. The common electrode 108 having the slit 1081 is formed on the inorganic passivation film 107. When an image signal is supplied to the pixel electrode 106, electric field lines are generated through the slit 1081. The liquid crystal molecules 400 are controlled by the electric field lines. This is the same as in IPSLITE 1 and IPSLITE 2.

FIG. 6 is a cross-sectional view of a pixel portion, in IPSPRO. In IPSPRO, the pixel electrode 106 having the slit 1061 is provided on the top layer. The common electrode 108 formed in a planar shape is provided below the pixel electrode 106 with an inter-layer insulating film 110 interposed therebetween. When electric field lines are generated between the pixel electrode 106 and the common electrode 108, the liquid crystal molecules 400 are rotated by the electric field lines to control the light transmitted through the liquid crystal layer.

In FIG. 6, the gate electrode 101 is formed on the TFT substrate 100. The gate insulating film 102 is formed and covers the gate electrode 101. The semiconductor layer 103 is formed through the gate insulating film 102 on the gate electrode 101. Then, the drain electrode 104 and the source elec-

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trode **105** are formed on the semiconductor layer **103**. This is the same as in IPSLITE **1** or other modes. The inorganic passivation film **107** is formed and covers the TFT. Then, an organic passivation film **109**, which is also served as a flat-
 tering film, is formed on the inorganic passivation film **107**. The common electrode **108** is formed in a planar shape on the organic passivation film **109**. The inter-layer insulating film **110** is formed and covers the common electrode **108**. Then, the pixel electrode **106** having the slit **1081** is formed on the inter-layer insulating film **110**. A through hole is formed in the organic passivation film **109**, the inorganic passivation film **107**, and the inter-layer insulating film **110**, to ensure electrical continuity between the source electrode **105** of the TFT and the pixel electrode **106**. The configuration of IPSPRO is different from the configuration of IPSLITE **1** or other modes in that the pixel electrode **106** is provided above the common electrode **108**.

In FIG. **2**, the lead lines **30** extend below the terminals in the terminal portion **34**. The lead line **30** extending to the terminal may be formed of the same material as the drain electrode **104**, or may be formed of the same material as the gate electrode **101**. Hereinafter, if the material of the lead line **30** is the same as the drain electrode **104**, it is called a drain layer lead line **302**, and if the material of the lead line **30** is the same as the gate electrode **101**, then it is called a gate layer lead line **301**. The drain electrode **104** and the source electrode **105** or the image signal line are formed of the same material at the same time. Further, the gate electrode **101** and the scan line are formed of the same material at the same time.

FIG. **7** is an example in which the gate layer lead line **301** extends to the terminal in IPSLITE **1**, IPSLITE **2**, and IPSLITE **3**. The gate layer lead line **301** is formed at the same time as the gate electrode **101**, and the like. Because the AlNd used for the gate layer lead line **301** is corroded by contact with air, the gate layer lead line **301** is covered by the gate insulating film **102** and the inorganic passivation film **107**, except for the portion that is connected to the terminal of the IC driver **40** to form a through hole. In order to prevent the AlNd from being corroded in the through hole, the portion of the through hole is covered by ITO. This ITO is formed at the same time as the common electrode **108** in IPSLITE **1** or other modes. In other words, the ITO is formed at the same time as the formation of the ITO on the upper side in FIGS. **3**, **4**, and **5**. Hereinafter, the ITO used in the terminal portion **34** is referred to as the upper ITO.

FIG. **8** is an example in which the drain layer lead line **302** extends to the terminal in IPSLITE **1**, IPSLITE **2**, and IPSLITE **3**. The drain layer lead line **302** on the gate insulating film **102** is formed at the same time as the drain electrode **104** and the like. Because the MoW used for the drain layer lead line **302** is corroded by contact with air, the drain layer lead line **302** is covered by the inorganic passivation film **107**, except for the portion that is connected to the terminal of the IC driver **40** to form a through hole. In order to prevent the MoW from being corroded in the through hole, the portion of the through hole is covered by the upper ITO **60**.

FIG. **9** is an example in which the gate layer lead line **301** extends to the terminal in IPSPRO. The gate layer lead line **301** is formed at the same time as the gate electrode **101** and the like. FIG. **9** is different from FIG. **7** in that the inter-layer insulating film **110** is formed on the inorganic passivation film **107** and that the through hole of the terminal portion **34** is formed through the inter-layer insulating film **110**, the inorganic passivation film **107**, and the gate insulating film **102**. Also in FIG. **9**, the top layer of the terminal portion **34** is covered by the upper ITO **60**. The other configuration is the same as the configuration described with reference to FIG. **7**.

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FIG. **10** is an example in which the drain layer lead line **302** extends to the terminal in IPSPRO. The drain layer lead line **302** is formed on the gate insulating film **102** at the same time as the drain electrode **104** and the like. FIG. **10** is different from FIG. **8** in that the inter-layer insulating film **110** is formed on the inorganic passivation film **107** and that the through hole of the terminal portion **34** is formed through the inter-layer insulating film **110**, the inorganic passivation film **107**, and the gate insulating film **102**. Also in FIG. **10**, the top layer of the terminal portion **34** is covered by the upper ITO **60**. The other configuration is the same as the configuration described with reference to FIG. **8**.

With respect to the configurations of the pixel portion and the terminal portion **34** in IPSLITE **1**, IPSLITE **2**, IPSLITE **3**, and IPSPRO, the adjustment of the resistance of the lead line **30** according to the present invention will be described with reference to the following examples.

FIRST EXAMPLE

FIG. **11** is a cross-sectional view of the configuration for resistance adjustment in the straight wiring portion **33** in IPSLITE **1**. In FIG. **11**, the drain layer lead line **302** is used for the lead line **30**. In FIG. **11**, the drain layer lead line **302** is interrupted in the middle of the straight wiring portion **33**, and the gap is connected with the bridging ITO. The bridging ITO is formed at the same time as the pixel electrode **106**, namely, a lower ITO **50**. In IPSLITE **1**, the source electrode **105** is formed prior to the formation of the pixel electrode **106**. Thus, in FIG. **11**, the lower ITO **50** overlaps a portion of the drain layer lead line **302** to establish connection between them.

As described above, in this example, it is possible to adjust the resistance of the lead line **30** by the lower ITO **50**, without using the through hole and the like. The resistance of the lead line **30** can be adjusted by the length of the lower ITO **50**. Here, the number of process steps is not increased compared to the case of not using the resistance adjustment configuration. As described above, according to this example, the resistance of the lead line **30** can be adjusted without leading to an increase in the process cost or complexity in IPSLITE **1**.

SECOND EXAMPLE

FIG. **12** is a cross-sectional view of the configuration for resistance adjustment in the straight wiring portion **33** in IPSLITE **2**. In FIG. **12**, the drain layer lead line **302** is used for the lead line **30**. FIG. **12** is different from FIG. **11** in that the pixel electrode **106**, namely, the lower ITO **50** is formed prior to the formation of the source electrode **105** in IPSLITE **2**. Thus, the drain layer lead line **302** in FIG. **12** overlaps a portion of the lower ITO **50** to ensure electrical continuity between the two electrodes. The other configuration and effect are the same as those in the first example.

THIRD EXAMPLE

FIG. **13** is a cross-sectional view of the configuration for resistance adjustment in the straight wiring portion **33** in IPSLITE **3**. In FIG. **13**, the drain layer lead line **302** is used for the lead line **30**. In FIG. **13**, the pixel electrode **106**, namely, the lower ITO **50** is used as the bridging ITO for the resistance adjustment. The resistance of the lead line **30** can be adjusted by the length of the lower ITO **50**.

FIG. **13** is different from FIGS. **11** and **12** in that the lower ITO **50** is directly formed on the TFT substrate **100**. Thus, a through hole is formed in the gate insulating film **102** to establish connection between the drain layer lead line **302** and

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the lower ITO **50** for the resistance adjustment. Of course, the lower ITO **50** below the gate insulating film **102** should be patterned and formed before the gate insulating film **102** is attached thereto. However, the patterning of the lower ITO **50** is performed at the same time as the patterning of the pixel electrode **106**, so that the number of process steps is not increased. The configuration and effect are the same as those in the first and second examples.

FOURTH EXAMPLE

FIG. **14** is a cross-sectional view of the configuration for resistance adjustment in the straight wiring portion **33** in IPSPRO. In FIG. **14**, the drain layer lead line **302** is used for the lead line **30**. In FIG. **14**, the drain layer lead line **302** is interrupted in the middle of the straight wiring portion **33**, and the gap is connected with the bridging ITO. FIG. **14** is different from FIGS. **11** to **13** in that the bridging ITO connecting the gap is the common electrode **108** shown in FIG. **6**. The bridging ITO is the common electrode **108**, but is also referred to as the lower ITO **50** because it is formed on the lower layer.

FIG. **14** is different from FIGS. **11** to **13** in that the drain layer lead line **302** is covered by the inorganic passivation film **107** and the inter-layer insulating film **110**. Further, the common electrode **108** in FIG. **6**, namely, the lower ITO **50** in FIG. **14** is formed prior to the formation of the inorganic passivation film **107**. Thus, the lower ITO **50** overlaps the end of the inorganic passivation film **107**. In FIG. **14**, the resistance of the lead line **30** can be adjusted by the length of the lower ITO **50**. The effect of FIG. **14** is the same as the effect in the first example or other examples.

FIFTH EXAMPLE

FIG. **15** is a cross-sectional view of the configuration for resistance adjustment in the straight wiring portion **33** for the case of using the gate layer lead line **301** in IPSLITE **1** or IPSLITE **2**. In other words, when the gate layer lead line **301** is used, IPSLITE **1** and IPSLITE **2** have the same configuration. In FIG. **15**, the gate layer lead line **301** is interrupted in the middle of the straight wiring portion **33**, and the gap is connected with the bridging ITO. The bridging ITO is the lower ITO **50** which is formed at the same time as the pixel electrode **106** in FIG. **3** or FIG. **4**. In FIG. **15**, the through hole is formed in the gate insulating film **102** to bridge the gate layer lead line **301** by the lower ITO **50**. The lower ITO **50** is formed at the same time as the pixel electrode **106**. Thus, the lower ITO overlaps a portion of the gate insulating film **102**. The lower ITO **50** is covered by the inorganic passivation film **107**. Also in this example, the resistance of the lead line **30** can be adjusted by the length of the lower ITO **50**.

In this example, the configuration for resistance adjustment of the lead line **30** can be formed at the same time as the pixel portion or the terminal portion **34** is formed. Thus, the number of process steps is not increased. As a result, according to this example, it is possible to provide the resistance adjustment of the lead line **30** without leading to an increase in the process cost.

SIXTH EXAMPLE

FIG. **16** is a cross-sectional view of the configuration for resistance adjustment in the straight wiring portion **33** in the case of using the gate layer lead line **301** in IPSLITE **3**. In IPSLITE **3**, the pixel electrode **106**, namely, the lower ITO **50**, and the gate electrode **101**, namely, the gate layer lead line

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301 are formed in the same layer. Thus, the resistance adjustment can be achieved by the bridging ITO without using the through hole. The resistance of the lead line **30** can be adjusted by the length of the lower ITO **50**. In FIG. **16**, first the lower ITO **50** is formed, and then the gate layer lead line **301** is formed. Thus, the gate layer lead line **301** overlaps a portion of the lower ITO **50** to ensure electrical continuity between the two electrodes.

In this example, there is no need to form the through hole for the resistance adjustment of the lead line **30**. Thus, this example has the advantage that the configuration can be made simpler than the configuration of the fifth example. According to this example, the resistance of the lead line **30** can be adjusted without leading to an increase in process cost.

SEVENTH EXAMPLE

FIG. **17** is a cross-sectional view of another configuration for resistance adjustment in the straight wiring portion **33** for the case of using the gate layer lead line **301** in IPSLITE **3**. FIG. **17** is different from FIG. **16** in that the source electrode **105** or the gate layer lead line **301** is formed prior to the formation of the pixel electrode **106** or the lower ITO **50**. Thus, the lower ITO **50** overlaps a portion of the gate layer lead line **301** to establish connection between the lower ITO **50** and the gate layer lead line **301**. The effect of this example is the same as the effect of the sixth example.

EIGHTH EXAMPLE

FIG. **13** is a cross-sectional view of yet another configuration for resistance adjustment in the straight wiring portion **33** for the case of using the gate layer lead line **301** in IPSPRO. FIG. **18** is different from the fifth example shown in FIG. **15** in that the inorganic passivation film **107** and the inter-layer insulating film **110** are present on the gate insulating film **102**. Then, the gate layer lead line **301** is bridged by the bridging ITO, which is the lower ITO **50** that is formed at the same time as the common electrode **108** in FIG. **6**. In FIG. **15** described above, the bridging ITO for the resistance adjustment is formed at the same time as the pixel electrode **106**, but is still the lower ITO **50**. The resistance of the lead line **30** is adjusted by the length of the lower ITO **50**.

In FIG. **6**, the common electrode **108** is formed on the organic passivation film **109**. However, the inorganic passivation film **109** is removed from the portion of the lead line **30**. Thus, in FIG. **18**, the lower ITO **50** is formed on the inorganic passivation film **107** in which the through hole is formed. Also in this example, the configuration for the resistance adjustment, can be formed at the same time as the pixel portion or the terminal portion **34**. Thus, the resistance adjustment of the lead line **30** can be achieved without an increase in process cost.

NINTH EXAMPLE

FIG. **19** is a cross-sectional view of the configuration, for adjusting the resistance of the lead line **30** in the terminal portion **34** shown in FIG. **2**, with respect to the liquid crystal display device of IPSLITE **1**, IPSLITE **2**, and IPSLITE **3**. FIG. **19** is an example of using the drain layer lead line **302**. In FIG. **19**, the gate insulating film **102** is formed on the TFT substrate **100**, on which the drain layer lead line **302** extends from the display area **10** on the left side. The drain layer lead line **302** does not extend to the terminal and is interrupted in the middle. The gap between the drain layer lead line **302** and

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the terminal portion 34 is bridged by the upper ITO 60 that is formed at the same time as the common electrode 108.

In the terminal of FIG. 19, there is a terminal metal 341 formed at the same time as the source electrode 105 or the drain layer lead line 302 on the gate insulating film 102. The upper ITO 60 covers the terminal metal 341 to form the terminal. The resistance of the lead line 30 can be adjusted by the length of the upper ITO 60. Also in the configuration of this example, the resistance adjustment of the lead line 30 can be achieved without an increase in the number of existing process steps.

TENTH EXAMPLE

FIG. 20 is a cross-sectional view of the configuration for adjusting the resistance of the lead line 30 in the terminal portion 34 shown in FIG. 2, with respect to the liquid crystal display device of IPSLITE 1, IPSLITE 2, and IPSLITE 3. FIG. 20 is an example in which the gate layer lead line 301 is used for the lead line 30. In FIG. 20, the gate layer lead line 301 and the terminal metal 341 are formed at the same time as the gate electrode 101 on the TFT substrate 100. The gate layer-lead line 301 does not extend to the terminal. The gap between the gate layer lead line 301 and the terminal is bridged by the upper ITO 60 that is formed at the same time as the common electrode 108. The resistance of the lead line 30 can be adjusted by the length of the upper ITO 60. Also in this example, the resistance of the lead line 30 can be adjusted in the same process as the existing process.

ELEVENTH EXAMPLE

FIG. 21 is a cross-sectional view of the configuration for adjusting the resistance of the lead line 30 in the terminal portion 34 shown in FIG. 2, with respect to the liquid crystal display device of IPSPRO. FIG. 21 is an example, of using the drain layer lead line 302. FIG. 21 is different from FIG. 19 in that the inter-layer insulating film 110 is present on the inorganic passivation film 107 and that the upper ITO 60, which is formed at the same time as the pixel electrode 106 in FIG. 6, overlaps a portion of the inter-layer insulating film 110. Also in this example, the resistance of the lead line 30 can be adjusted by the length of the upper ITO 60. The other effect is the same as the effect in FIG. 19.

TWELFTH EXAMPLE

FIG. 22 is a cross-sectional view of the configuration for adjusting the resistance of the lead line 30 in the terminal portion 34 shown in FIG. 2, with respect to the liquid crystal display device of IPSPRO. FIG. 22 is an example in which the gate layer lead line 301 is used for the lead line 30. In FIG. 22, the gate layer lead line 301 and the terminal metal 341 are formed at the same time as the gate electrode 101 on the TFT substrate 100. FIG. 22 is different from FIG. 20 in that the through hole for connecting the gate layer lead line 301 to the terminal is formed, with respect to the three layers: the gate insulating film 102, the inorganic passivation film 107, and the inter-layer insulating film 110. Further, the upper ITO 60 for bridging the gap between the gate layer lead line 301 and the terminal is formed at the same time as the pixel electrode 106 shown in FIG. 6. Thus, the upper ITO 60 overlaps a portion of the inter-layer insulating film 110. The resistance of the lead line 30 can be adjusted by the length of the upper ITO 60. The other effect is the same as the effect of the eleventh example.

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THIRTEENTH EXAMPLE

When the screen is high definition, the pitch of the image signal lines and the scan lines in the display area 10 is reduced. When the pitch is reduced, it is difficult to have enough space between lines on the side of the lead line 30. In order to solve this problem, the lead lines 30 are arranged in a multi-layer wiring structure as shown in FIG. 23. In other words, for example, in the connecting portion 31 of the image signal lines and the lead lines 30 in FIG. 2, the lead lines 30 are arranged alternately on the layer of the drain layer lead line 302 and on the layer of the gate layer lead line 301. In this way, the lead lines 30 are formed in such a manner that the gate layer lead lines 301 and the drain layer lead lines 302 are arranged alternately.

FIG. 23 shows the state of the arrangement described above. FIG. 23 is a cross-sectional view in the arrangement direction of the lead lines 30. In FIG. 23, the gate layer lead lines 301 are formed on the TFT substrate 100. On the gate insulating film 102 covering the gate layer lead lines 301, the drain layer lead lines 302 are formed so as to be staggered with respect to the gate layer lead lines 301. Then, the inorganic passivation film 107 is formed and covers the drain layer lead lines 302. In FIG. 23, an image signal is applied to both the gate layer lead lines 301 and the drain layer lead lines 302, both of which are connected to the image signal lines in the connecting portion 31. Note that the basic configuration is the same as the case in which the lead lines 30 are connected to the scan lines in the connecting portion 31.

The switching from the image signal line to the gate layer lead line 301 or the switching from the scan line to the drain layer lead line 302 is done by the bridging ITO. Thus, it is possible to adjust the resistance of the lead line 30 by adjusting the length of the bridging ITO in the connecting portion 31. Up to now, the switching from the drain layer lead line 302 to the gate layer lead line 301 or the switching from the gate layer lead line 301 to the drain layer lead line 302 has been done by the upper ITO 60. Even in the case of the switching by the upper ITO 60, it is possible to adjust the resistance of the lead line 30 by adjusting the length of the upper ITO 60.

On the other hand, in the case of IPSLITE 3, the pixel electrode 106 of ITO, as well as the gate electrode 101 or the lead line of the scan line are formed on the same layer as the gate, layer. Thus, there is no need to form a through hole to connect the lower ITO 50, which is formed at the same time as the pixel electrode 106, to the gate layer lead line 301. Because there is no need to form the through hole, the space of the through hole can be saved when viewed from the top. At this point, IPSLITE 3 is advantageous.

FIG. 24 is an example of adjusting the resistance of the lead line 30 by the lower ITO 50 in the configuration of IPSLITE 3. In this example, the drain layer lead line 302 is switched to the gate, layer lead line 301 through the lower ITO 50 that is formed at the same time as the pixel electrode 106. The example of FIG. 24 shows that the pixel electrode 106 is formed prior to the formation of the gate electrode 101. Thus, in FIG. 24 the gate layer lead line 301 overlaps a portion of the lower ITO 50 to establish connection between the gate layer lead line 301 and the lower ITO 50. FIG. 25 is an example in which the gate electrode 101 is formed prior to the formation of the lower ITO 50 in IPSLITE 3. Thus, in FIG. 25, the lower ITO 50 overlaps a portion of the gate layer lead line 301 to establish connection between the lower ITO 50 and the gate layer lead line 301. The other configuration and operation are the same as those in FIG. 24.

FIG. 26 is an example of adjusting the resistance of the lead line 30 by the lower ITO 50 in IPSLITE 1. In this example, the

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gate layer lead line **301** is switched to the drain layer lead line **302** through the lower ITO **50**. In FIG. **26**, the drain layer lead line **302** overlaps a portion of the lower ITO **50** to establish connection between the lower ITO **50** and the drain layer lead line **302**, without using the through hole. This is because, in IPSLITE **1**, the pixel electrode **106** is formed prior to the formation of the source electrode **106** or the drain layer lead line **302**.

FIG. **27** is an example of adjusting the resistance of the lead line **30** by the lower ITO **50** in IPSLITE **2**. In this example, the gate layer lead line **301** is switched to the drain layer lead line **302** through the lower ITO **50**. The operation is the same as the operation in FIG. **26**. In IPSLITE **2**, the source electrode **105** or the drain layer lead line **302** is formed prior to the formation of the pixel electrode **106** or the lower ITO **50**. Thus, the lower ITO **50** overlaps a portion of the drain layer lead line **302** to establish connection between the lower ITO **50** and the drain layer lead line **302**. In FIGS. **26** and **27**, the bridging ITO is connected again to the drain layer lead line **302** without using the through hole. Thus, in this example there is no need to form the through hold, so that the space of the through hole can be saved when viewed from the top.

What is claimed is:

1. A liquid crystal display device comprising:
 - a TFT substrate having a first area and a second area,
 - a counter substrate provided over the first area of the TFT substrate and not provided over the second area of the TFT substrate,
 - a liquid crystal layer provided between the TFT substrate and the counter substrate,
 - a display area is formed in the first area of the TFT substrate,
 - the display area including scan lines extending in a first direction and arranged at a first pitch in a second direction, image signal lines extending in the second direction and arranged at a second pitch in the first direction, and pixels arranged in a matrix form; and
 - an IC driver having a rectangular shape provided in the second area of the TFT substrate,
 - wherein the IC driver has terminals arranged at a third pitch,
 - wherein the third pitch is smaller than the first or second pitch,
 - wherein the image signal line is connected to the IC driver by a lead line,
 - wherein the lead line has a connecting portion connected to the image signal line, a diagonal wiring portion extending in the diagonal direction with respect to the second direction, and a straight wiring portion, formed in the second area, extending in the second direction with the third pitch and connected to the IC driver,
 - wherein the lead line is bridged by bridging ITO in the straight wiring portion, the straight wiring portion is formed in the second area of the TFT substrate,
 - wherein the length of the bridging ITO in the lead line connected to the terminal in the center in a longitudinal direction of the rectangular IC driver is longer than the length of the bridging ITO in the lead line connected to the terminal on the outside in the longitudinal direction of the rectangular IC driver,
 - wherein the lead line is directly superposed with the bridging ITO at a connecting portion without using a through hole, and
 - wherein the bridging ITO is covered by an insulating layer, which is simultaneously formed as an insulating layer in the display area.

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2. The liquid crystal display device according to claim **1**, wherein the bridging ITO is not present in the lead line connected to an outermost terminal in the longitudinal direction of the rectangular IC driver.

3. The liquid crystal display device according to claim **1**, wherein the pixel includes a TFT, and a transmission part in which a common electrode having a slit is formed on a pixel electrode through an inter-layer insulating film, wherein a source electrode of the TFT and the image signal line are formed by the same material, wherein the source electrode and the pixel electrode are formed on a gate insulating film, and wherein the bridging ITO is formed as the same layer as the pixel electrode.

4. The liquid crystal display device according to claim **3**, wherein the pixel electrode is formed prior to the formation of the source electrode.

5. The liquid crystal display device according to claim **1**, wherein the pixel includes a TFT, and a transmission part in which a common electrode having a slit is formed on a pixel electrode through a gate insulating film and an inter-layer insulating film, wherein a source electrode of the TFT and the image signal line are formed by the same material, wherein the source electrode is formed on the gate insulating film, wherein the pixel electrode is formed below the gate insulating film, and wherein the bridging ITO is formed as the same layer as the pixel electrode.

6. The liquid crystal display device according to claim **1**, wherein the pixel includes a TFT, and a transmission part in which a pixel electrode having a slit is formed on a common electrode through an inter-layer insulating film, wherein a source electrode of the TFT and the image signal line are formed by the same material, wherein the source electrode is formed on a gate insulating film, and wherein the bridging ITO is formed as the same layer as the common electrode formed by ITO.

7. A liquid crystal display device comprising:

- a TFT substrate having a first area and a second area,
- a counter substrate provided over the first area of the TFT substrate and not provided over the second area of the TFT substrate,
- a liquid crystal layer provided between the TFT substrate and the counter substrate,
- a display area is formed in the first area of the TFT substrate,
- the display area including scan lines extending in a first direction and arranged at a first pitch in a second direction, image signal lines extending in the second direction and arranged at a second pitch in the first direction, and pixels arranged in a matrix form; and
- an IC driver having a rectangular shape provided in the second area of the TFT substrate,
- wherein the IC driver has terminals arranged at a third pitch,
- wherein the third pitch is smaller than the first or second pitch,
- wherein the scan line is connected to the IC driver by a lead line,
- wherein the lead line has a connecting portion connected to the scan line, a diagonal wiring portion extending in the diagonal direction with respect to the first direction, and

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a straight wiring portion extending in the first direction with the third pitch and connected to the IC driver, wherein the lead line is bridged by bridging ITO in the straight wiring portion, wherein the length of the bridging ITO in the lead line connected to the terminal in the center in a longitudinal direction of the rectangular IC driver is longer than the length of the bridging ITO in the lead line connected to the terminal on the outside in the longitudinal direction of the rectangular IC driver, wherein the lead line is directly superposed with the bridging ITO at a connecting portion without using a through hole, and wherein the bridging ITO is covered by an insulating layer, which is simultaneously formed as an insulating layer in the display area.

8. The liquid crystal display device according to claim 7, wherein the bridging ITO is not present in the lead line connected to the outermost terminal in the longitudinal direction of the rectangular IC driver.

9. The liquid crystal display device according to claim 7, wherein the pixel includes a TFT, and a transmission part in which a common electrode having a slit is formed on a pixel electrode through an inter-layer insulating film, wherein a gate electrode of the TFT and the scan line are formed by the same material, wherein a source electrode of the TFT and the pixel electrode are formed on a gate insulating film, and wherein the bridging ITO is formed as the same layer as the pixel electrode.

10. The liquid crystal display device according to claim 7, wherein the pixel includes a TFT, and a transmission part in which a common electrode having a slit is formed on a pixel electrode through a gate insulating film and an inter-layer insulating film, wherein a gate electrode of the TFT and the scan line are formed by the same material, wherein a source electrode of the TFT is formed on the gate insulating film, wherein the pixel electrode is formed below the gate insulating film, and wherein the bridging ITO is formed as the same layer as the pixel electrode.

11. The liquid crystal display device according to claim 10, wherein the pixel electrode is formed prior to the formation of the source electrode.

12. The liquid crystal display device according to claim 7, wherein the pixel includes a TFT, and a transmission part in which a pixel electrode having a slit is formed on a common electrode through an inter-layer insulating film, wherein a source electrode of the TFT and the image signal line are formed by the same material, wherein the source electrode is formed on a gate insulating film, and wherein the bridging ITO is formed as the same layer as the common electrode formed by ITO.

13. A liquid crystal display device comprising:
a TFT substrate having a first area and a second area, a counter substrate provided over the first area of the TFT substrate and not provided over the second area of the TFT substrate,
a liquid crystal layer provided between the TFT substrate and the counter substrate,
a display area is formed in the first area of the TFT substrate,

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the display area including scan lines extending in a first direction and arranged at a first pitch in a second direction, image signal lines extending in the second direction and arranged at a second pitch in the first direction, and pixels arranged in a matrix form; and

an IC driver having a rectangular shape provided in the second area of the TFT substrate,

wherein the IC driver has terminals arranged at a third pitch,

wherein the third pitch is smaller than the first or second pitch,

wherein the image signal line is connected to the IC driver by a lead line,

wherein the lead line has a connecting portion connected to the image signal line, a diagonal wiring portion extending in the diagonal direction with respect to the second direction, and a straight wiring portion extending in the second direction with the third pitch and connected to the IC driver,

wherein a wiring terminal corresponding to the terminal of the IC driver is formed at a location corresponding to the lead line,

wherein the lead line does not reach the wiring terminal, wherein the lead line and the wiring terminal are bridged by ITO that covers the wiring terminal,

wherein the length of the ITO covering the wiring terminal connected to the terminal in the center in a longitudinal direction of the rectangular IC driver is longer than the length of the ITO covering the wiring terminal connected to the terminal on the outside in the longitudinal direction of the rectangular IC driver,

wherein the lead line is directly superposed with the bridging ITO at a connecting portion without using a through hole, and

wherein the bridging ITO is covered by an insulating layer, which is simultaneously formed as an insulating layer in the display area.

14. A liquid crystal display device comprising:
a TFT substrate having a first area and a second area, a counter substrate provided over the first area of the TFT substrate and not provided over the second area of the TFT substrate,

a liquid crystal layer provided between the TFT substrate and the counter substrate,

a display area is formed in the first area of the TFT substrate,

the display area including scan lines extending in a first direction and arranged at a first pitch in a second direction, image signal lines extending in the second direction and arranged at a second pitch in the first direction, and pixels arranged in a matrix form; and

an IC driver having a rectangular shape provided in the second area of the TFT substrate,

wherein the IC driver has terminals arranged at a third pitch,

wherein the third pitch is smaller than the first or second pitch,

wherein the scan line is connected to the IC driver by a lead line,

wherein the lead line has a connecting portion connected to the scan line, a diagonal wiring portion extending in the diagonal direction with respect to the first direction, and a straight wiring portion extending in the first direction with the third pitch and connected to the IC driver,

wherein a wiring terminal corresponding to the terminal of the IC driver is formed at a location corresponding to the lead line,

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wherein the lead line does not reach the wiring terminal,
 wherein the lead line and the wiring terminal are bridged by
 ITO that covers the wiring terminal,
 wherein the length of the ITO covering the wiring terminal
 connected to the terminal in the center in a longitudinal
 direction of the rectangular IC driver is longer than the
 length of the ITO covering the wiring terminal con-
 nected to the terminal on the outside in the longitudinal
 direction of the rectangular IC driver,
 wherein the lead line is directly superposed with the bridg-
 ing ITO at a connecting portion without using a through
 hole, and
 wherein the bridging ITO is covered by an insulating layer,
 which is simultaneously formed as an insulating layer in
 the display area.

15. A liquid crystal display device comprising:
 a TFT substrate having a first area and a second area,
 a counter substrate provided over the first area of the TFT
 substrate and not provided over the second area of the
 TFT substrate,
 a liquid crystal layer provided between the TFT substrate
 and the counter substrate,
 a display area is formed in the first area of the TFT sub-
 strate,
 the display area including scan lines extending in a first
 direction and arranged at a first pitch in a second direc-
 tion, image signal lines extending in the second direction
 and arranged at a second pitch in the first direction, and
 pixels arranged in a matrix form; and
 an IC driver having a rectangular shape provided in the
 second area of the TFT substrate,
 wherein the IC driver has terminals arranged at a third
 pitch,
 wherein the third pitch is smaller than the first or second
 pitch,
 wherein the image signal line is connected to the IC driver
 by a lead line,
 wherein the lead line has a connecting portion connected to
 the image signal line, a diagonal wiring portion extend-
 ing in the diagonal direction with respect to the second
 direction, and a straight wiring portion extending in the
 second direction with the third pitch and connected to
 the IC driver,
 wherein the pixel includes a TFT, and a transmission part in
 which a common electrode having a slit is formed on a
 pixel electrode through an inter-layer insulating film,
 wherein the image signal line is formed on a gate insulating
 film,
 wherein the scan line is formed below the gate insulating
 film,
 wherein the structure of the lead lines is such that first lead
 lines formed below the gate insulating film and second
 lead lines formed on the gate insulating film are arranged
 alternately in the diagonal wiring portion and the
 straight wiring portion,
 wherein the first lead line is connected to the image signal
 line by bridging ITO,
 wherein the length of the bridging ITO in the first lead line
 connected to the terminal in the center in a longitudinal
 direction of the rectangular IC driver is longer than the
 length of the bridging ITO in the first lead line connected
 to the terminal on the outside in the longitudinal direc-
 tion of the rectangular IC driver,
 wherein the lead line is directly superposed with the bridg-
 ing ITO at a connecting portion without using a through
 hole, and

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wherein the bridging ITO is covered by an insulating layer,
 which is simultaneously formed as an insulating layer in
 the display area.

16. A liquid crystal display device comprising:
 a TFT substrate having a first area and a second area,
 a counter substrate provided over the first area of the TFT
 substrate and not provided over the second area of the
 TFT substrate,
 a liquid crystal layer provided between the TFT substrate
 and the counter substrate,
 a display area is formed in the first area of the TFT sub-
 strate,
 the display area including scan lines extending in a first
 direction and arranged at a first pitch in a second direc-
 tion, image signal lines extending in the second direction
 and arranged at a second pitch in the first direction, and
 pixels arranged in a matrix form; and
 an IC driver having a rectangular shape provided in the
 second area of the TFT substrate,
 wherein the IC driver has terminals arranged at a third
 pitch,
 wherein the third pitch is smaller than the first or second
 pitch,
 wherein the scan line is connected to the IC driver by a lead
 line,
 wherein the lead line has a connecting portion connected to
 the scan line, a diagonal wiring portion extending in the
 diagonal direction with respect to the first direction, and
 a straight wiring portion extending in the first direction
 with the third pitch and connected to the IC driver,
 wherein the pixel includes a TFT, and a transmission part in
 which a common electrode having a slit is formed on a
 pixel electrode through an inter-layer insulating film,
 wherein the image signal line is formed on a gate insulating
 film,
 wherein the scan line is formed below the gate insulating
 film,
 wherein the structure of the lead lines is such that first lead
 lines formed below the gate insulating film and second
 lead lines formed on the gate insulating film are arranged
 alternately in the diagonal wiring portion and the
 straight wiring portion,
 wherein the second lead line is connected to the scan line
 by bridging ITO,
 wherein the length of the bridging ITO in the second lead
 line connected to the terminal in the center in a longitu-
 dinal direction of the rectangular IC driver is longer than
 the length of the bridging ITO in the second lead line
 connected to the terminal on the outside in the longitu-
 dinal direction of the rectangular IC driver,
 wherein the lead line is directly superposed with the bridg-
 ing ITO at a connecting portion without using a through
 hole, and
 wherein the bridging ITO is covered by an insulating layer,
 which is simultaneously formed as an insulating layer in
 the display area.

17. The liquid crystal display device according to claim 1,
 wherein the lead line and the bridging ITO are covered by
 the insulating layer.

18. The liquid crystal display device according to claim 7,
 wherein the lead line and the bridging ITO are covered by
 the insulating layer.

19. The liquid crystal display device according to claim 13,
 wherein the lead line and the bridging ITO are covered by
 the insulating layer.

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20. The liquid crystal display device according to claim **14**, wherein the lead line and the bridging ITO are covered by the insulating layer.

21. The liquid crystal display device according to claim **15**, wherein the lead line and the bridging ITO are covered by the insulating layer. 5

22. The liquid crystal display device according to claim **16**, wherein the lead line and the bridging ITO are covered by the insulating layer.

* * * * *

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 9,268,181 B2
APPLICATION NO. : 13/279495
DATED : February 23, 2016
INVENTOR(S) : Takahiro Nagami

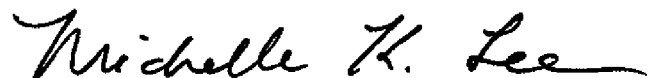
Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Specification:

Column 1, line 13, change "liquid crystal, display" to --liquid crystal display--;
Column 2, line 23, change "pitch, in" to --pitch in--;
Column 2, line 44, change "are net connected" to --are not connected--;
Column 2, lines 49-50, change "ITO, covering" to --ITO covering--;
Column 3, line 39, change "lead, line" to --lead line--;
Column 3, line 46, change "cross-sectional, view" to --cross-sectional view--;
Column 3, line 51, change "IPSLITE 3" to --IPSPRO--;
Column 3, line 66, change "cress-sectional" to --cross-sectional--;
Column 4, line 59-60, change "straight wiring portion 32" to --straight wiring portion 33--;
Column 6, line 4, change "formed, prior" to --formed prior--;
Column 6, line 10, change "shape, on" to --shape on--;
Column 6, line 18, change "transmission, part" to --transmission part--;
Column 6, line 19, change "configuration, is" to --configuration is--;
Column 6, line 54, change "portion, in" to --portion in--;
Column 8, line 51, change "portion, of" to --portion of--;
Column 10, line 51, change "adjustment, can" to --adjustment can--;
Column 10, line 58, change "cress-sectional" to --cross-sectional--;
Column 10, line 58, change "configuration, for" to --configuration for--;
Column 11, line 24, change "layer-lead line" to --layer lead line--;
Column 11, line 37, change "example, of" to --example of--;
Column 11, line 58, change "formed, with" to --formed with--;
Column 12, line 44, change "gate, layer" to --gate layer--; and
Column 12, line 53, change "gate, layer" to --gate layer--.

Signed and Sealed this
Tenth Day of May, 2016



Michelle K. Lee
Director of the United States Patent and Trademark Office